VVAH TRENCH HEATING AND COOLING UNITS MDL: PROFESSIONAL GRADE HVAC SOLUTIONS





INVESTING IN QUALITY, RELIABILITY & PERFORMANCE



ISO 9001 QUALITY

WORLD LEADING DESIGN AND TECHNOLOGY

Equipped with the latest air-conditioning test rooms and manufacturing technology, we produce over 50,000 fan coil units each year, all conforming to the highest international standards of quality and safety.

Every product is manufactured to meet the stringent requirements of the internationally recognized ISO 9001 standard for quality assurance in design, development and production.



ETL SAFETY STANDARDS

THE HIGHEST STANDARDS OF MANUFACTURING

In order to guarantee the very highest standards and performance, we manage every stage in the manufacturing of our products. Throughout the production process we maintain strict control, starting with our extensive resources in research and development through to the design and manufacturing of almost every individual component, from molded plastics to unit and controller assembly.

All products conform to UL standard for Safety for Heating and Cooling Equipment UL1995 4th Edition, October 14, 2011.

All products conform to CSA standard for Safety for Heating and Cooling Equipment CSA C22.2 No.236-11, 4th Edition, October 14 2011.



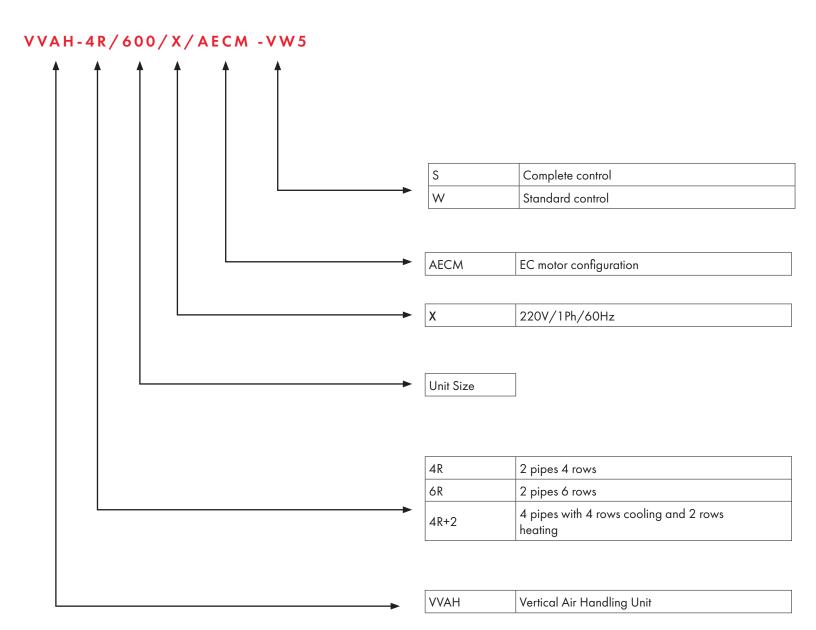
WEEE MARK

THE HIGHEST STANDARDS OF MANUFACTURING

Our highly trained staff and strict quality control methods enable us to produce products with an exceptional reputation for reliability and efficiency, maintained over many years. As well as full CE certification and ISO 9001, several products ranges have UL / ETL safety approval in the USA and Canada, Eurovent performance and sound certification as well as ROHS compliance for Europe, giving you the confidence of knowing our company is the right choice when selecting fan coil units.

All products conform to the "WEEE" directive to guarantee correct standards of environmental solutions.

MODEL CODE NOMENCLATURE





TECHNICAL DATA

GENERAL DESCRIPTION

The VVAH unit is an ideal air handling terminal unit for suspended ceiling installation and suitable for ducted air distribution. It is constructed of panels sandwiched together to achieve low noise levels during operation. VVAH air handling units are shipped completely assembled and motor wiring is introduced in the control box to reduce on-site installation time and manpower. Every unit is thoroughly inspected and tested to prevent potential problems during startup. The unit contains side panels that provide easy access to fans, motors and filters.

FRAMEWORK

A frameless structure is used. With integrated folding steel panels, which are tested to ensure that there is no air leakage.

CASING

The casing is double-skinned and consists of two panels with internal insulation. Each panel is 1" thick. The inner and outer panels are made of plain galvanized steel and pre-coated galvanized steel. The insulation consists of a high-pressure PU foam sandwiched between the inner and outer panels.

FILTER

The filter is washable, double-layer acrylic nylon with aluminum frame. G4 (Merv 8) or F8 (Merv14) filter is optional.

COOLING COIL

The cooling coil is standard Cu/Al 3/8" OD. The manifolds are made of steel with threaded connections. The cooling coil is provided with manual Air-Vent valve. The aluminum fins are pre-coated for protection by hydrophilic blue fin process. Coils are tested at 500 PSI and recommended operating at no more than 300 PSI.

DRAIN PAN

The drain pan is made of single-wall painted steel with 3/16" insulation on outer wall. The drain pan extends the full length and width of the coil, is sloped for positive drainage and includes 3/4" male pipe threaded galvanized drain connector.

FAN SECTION

Fans are constructed of housing, impeller, mounting feet, and DC motor. The housing is made of hot-dip galvanized steel. The side panel includes inlet cones whose inlet conditions are designed for optimum aerodynamics. The wheel is made of hot-dip galvanized steel. The forward curved blades feature an advanced aerodynamic design for maximum efficiency and minimum noise level. The impeller is fixed on the center plate and on the end ring with riveting compression. The impeller is designed for maximum strength and can withstand continuous operation with maximum power. All impellers and motors are fully balanced according to ANSI/AMCA-204 standard. The mounting feet are made of galvanized steel. VVAH fans are equipped with YZWWSL external rotor BLDC motor. The motor consists of motor body and BLDC driver, controlled by 0~10 V DC or Modbus RS485. This new designed motor significantly reduces motor torque fluctuation, vibration and noise resulting in high efficiency, reliability and long-life operation.

STANDARD CONTROL

A 0-10 V DC motor modulating signal is received from the thermostat which is powered by R and C or by indoor room terminals VSP and GND. If the input signal is greater than 2 V DC, the unit is turned on. If the control signal is lower than 1.5 V DC, the unit is off. Motor speed depends on input signal. Motor RPM can be set from 300-1500. The unit is equipped with a 40 V AC 240-24 / 12 V AC transformer as standard which supplies power input to thermostat and other devices.



GENERAL SPECIFICATIONS

2-pipe systems

VVAH - 2 PIPE, 4 ROW VERTICAL MINI AHU

		VVAH - 4 ROW - [SIZE]			200	300	400	600	800	
	Z O	CONFIGURATION				2	pipes			
UNIT		NUMBER OF FAN BLOWERS			1			2		
		POWER SUPPLY (V/PH/HZ)			220/1/60					
		CONTROL TYPE			~W: Standard Control					
			Н	CFM _	1321	1869	2417	3739	4835	
		AIR FLOW	М		1123	1589	2055	3178	4110	
	AIR		L		793	1122	1450	2243	2901	
	<		Н		0.5					
		EXTERNAL STATIC PRESSURE	М	in. wg	0.5					
			L	9			0.5			
			Н		53347	72849	95657	143556	182100	
	ਨ੍ਹੇ	COOLING CAPACITY	М		47054	64410	84217	126925	160322	
	COOLING		L	DTU /	35929	49362	64616	97272	123008	
	Ö		Н	BTU/h	35453	48956	63881	96176	122522	
		SENSIBLE COOLING CAPACITY	M	-	31013	42802	55571	84086	106585	
			Н		23336 82931	32437 113248	42196 148703	63723 223165	80931 283083	
	ত	HEATING CAPACITY	M	BTII/b	73148	100128	130919	197310	249228	
	HEATING		L	BTU/h	55853	76736	100449	151214	191222	
≰	Ä	MAX. EH CAPAC		kW	4.5	6	7.5	9	9	
PERFORMANCE DATA		SOUND PRESSURE LEVEL (OUTLET)		KVV						
ANC	Δ	SOUND PRESSURE LEVEL (OUTLET) SOUND PRESSURE LEVEL (INLET + RADIATED)		dB(A)	67/62/58	66/67/63	74/69/65	75/70/66	77/72/67	
RM,	SOUND	<u> </u>			70/65/61	75/70/66	77/72/68	78/73/69	80/75/70	
RFO		SOUND POWER LEVEL (OUTLET)			76/71/67	75/76/72	83/78/74	84/79/75	86/81/76	
8		SOUND POWER LEVEL (INLET + RADIATED)			79/74/70	84/79/75	86/81/77	87/82/78	89/84/79	
	ELECTRICAL	POWER		W	375	500	500	1000	1000	
	ELEC	CURRENT		A	1.63	2.17	2.17	4.34	4.34	
			Н		10.5	14.4	18.9	28.4	36.0	
		COOLING WATER FLOW RATE	М	GPM	9.3	12.7	16.6	25.1	31.7	
			L		7.1	9.8	12.8	19.2	24.3	
	HYDRAULIC	COOLING PRESSURE DROP	H		6.1	3.9	7.1	15.9	12.5	
			M L	Ft. wg.	4.9	3.2	5.6	12.7	9.9	
		HEATING WATER FLOW RATE		CPM	3.0	3.0 2.0 3.5 7.9 Same As "Cooling Water Flow Rate"			6.2	
	둪			GPM	<i></i>	1	1		11.0	
		HEATING PRESSURE DROP	H	Ft. wg.	5.5	3.6	6.4	14.3	11.3	
			M		2.7	2.8	5.1 3.1	7.1	8.9 5.6	
		L		0.411.03.15		+				
		WATER CONTE	IN	GALLONS	1.6	2.0	2.4	2.8	3.3	
CONSTRUCTION AND PACKING DATA		WATER CONNECTIONS OUT OUT		INCH	NPT 1 1/4					
		CONDENSATE DRAINAGE CONNECTION		INCH	1					
			L		33 7/16	41 5/16	49 3/16	61	74	
		DIMENSIONS	W	INCH		20	5 3/8			
	Ö	Н] [59	7/16			

COOLING MODE (2-PIPE)

- Return air temperature: 80°F DB/ 67°F WB.
- Inlet/ outlet water temperature: 45°F/55°F.

HEATING MODE (2-PIPE)

- Return air temperature: 70°F.
- Inlet water temperature: 140°F. Water flow same as cooling model.

(ALL DIMENSIONS ARE APPROXIMATE WITHIN 1/16 OF AN INCH OF THOSE INDICATED)



VVAH - 2 PIPE, 6 ROW VERTICAL MINI AHU

		VVAH - 6 ROW - [SIZE]			200	300	400	600	800
	Z	CONFIGURATION		2 pipes					
UNIT		NUMBER OF FAN BLOWERS		1 2					
		POWER SUPPLY (V/PH/HZ)			220/1/60				
		CONTROL TYPE			~W: Standard Control				
		Н			1209	1789	2341	3577	4683
		AIR ELOW	М	CFM	1028	1520	1990	3041	3980
	~	AIR FLOW	L		726	1073	1405	2146	2810
	AIR		Н		0.5				
		EXTERNAL STATIC PRESSURE	М	in. wg	0.5				
			L				0.5		
			Н		54859	80713	107062	148860	198866
	<u>5</u>	COOLING CAPACITY	М		48298	71490	94692	131850	175889
	Z Z		L	BTU/h	37057	54639	72085	100771	133898
	COOLING		Н	B10/11	35709	52622	69539	98948	131553
	Ŭ	SENSIBLE COOLING CAPACITY	М		31064	46057	60761	86604	114946
			L		23587	34840	45786	65512	86616
	ပ	HEATING CAPACITY	Н	BTU/h	85280	125472	166432	231410	309146
	Ě		M		75081	111134	147203	204966	273428
	HEATING	MAY FILCADACITY	L	LVAZ	57606	84938	112060	156653	208150
₹	SOUND	MAX. EH CAPACITY		kW	4.5		7.5		
		SOUND PRESSURE LEVEL (OUTLET)			67/62/58	66/67/63	74/69/65	75/70/66	77/72/67
Z K		SOUND PRESSURE LEVEL (INLET + RADIATED)		dB(A)	70/65/61	75/70/66	77/72/68	78/73/69	80/75/70
PERFORMANCE DAIA		SOUND POWER LEVEL (OUTLET)			76/71/67	75/76/72	83/78/74	84/79/75	86/81/76
Ŧ.		SOUND POWER LEVEL (INLET +	RADIATED)		79/74/70	84/79/75	86/81/77	87/82/78	89/84/79
	SICAL	POWER		W	375	500	500	1000	1000
	ELECTRICAL	CURRENT		А	1.63	2.17	2.17	4.34	4.34
		COOLING WATER FLOW RATE	Н		10.8	15.9	21.1	29.4	39.3
			М	GPM	9.5	14.1	18. <i>7</i>	26.0	34.7
			L		7.3	10.8	14.2	19.9	26.4
		COOLING PRESSURE DROP	Н	_	3.2	7.1	12.9	3.8	7.2
	LIC LIC		M	Ft. wg.	2.5	5.7	10.3	3.1	5.8
	\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\		L		1.6	3.5	6.3	1.9	3.5
	HYDRAULIC	HEATING WATER FLOW RATE		GPM	Same As "Cooling Water Flow Rate"				
		HEATING PRESSURE DROP	Н		2.9	6.4	11.6	3.4	6.5
			М	Ft. wg.	2.3	5.1	9.3	2.7	5.2
			L		1.4	3.2	5.7	1.7	3.2
		WATER CONTENT		GALLONS	2.4 3.0 3.6 4.2 5.0				5.0
CONSTRUCTION AND PACKING DATA		WATER CONNECTIONS OUT IN		INCH	NPT 1 1/4				
		CONDENSATE DRAINAGE CONNECTION		INCH	1				
		CONDUNISATE DRAINAGE CON	L	114011	33 7/16	41 5/16	49 3/16	61	74
		DIMENSIONS	W	INCII	33 / / 10		26 3/8	01	/4
		DIMENSIONS		INCH					
			Н		59 7/16				

COOLING MODE (2-PIPE)

- Return air temperature: 80°F DB/ 67°F WB.
- Inlet/ outlet water temperature: 45°F/55°F.

HEATING MODE (2-PIPE)

- Return air temperature: 70°F.
- Inlet water temperature: 140°F. Water flow same as cooling model.

(ALL DIMENSIONS ARE APPROXIMATE WITHIN 1/16 OF AN INCH OF THOSE INDICATED)

VVAH - 4 PIPE, 4+2 ROW VERTICAL MINI AHU

		VVAH(4R+2)-[Size]-P-AECA	1		200	300	400	600	800	
Z		CONFIGURATION				4 pipes		,		
E Z	CONFIGURATION	NUMBER OF FAN	NUMBER OF FAN BLOWERS			1		2		
5	를 -	POWER SUPPLY (V/PH/HZ)			220/1/60					
\ <u>₹</u> 0		CONTROL TYPE			~W: Standard Control					
			Н		1209	1789	2341	3577	4683	
		AIR FLOW	М	CFM	1028	1520	1990	3041	3980	
	AIR		L		726	1073	1405	2146	2810	
	∢		Н	in. wg	0.5					
		EXTERNAL STATIC PRESSURE	М		0.5					
			L		0.5					
			Н	_	50016	70212	93533	138359	178057	
	ក្	COOLING CAPACITY	М		44034	62189	82726	122548	157484	
	COOLING		L	BTU/h	33785	47530	62976	93662	119887	
	Ö		Н	J. 5.0,	33145	47105	62398	92539	119678	
		SENSIBLE COOLING CAPACITY	М		28834	41228	54521	80995	104571	
			L		21894	31187	41084	61269	78798	
	HEATING	HEATING CAPACITY	Н	BTU/h	71129	101418	131312	190464	246499	
	EAT		М		62441	89557	115719	168188	217228	
	Ξ		L		47832	68353	87989	128367	165173	
1	SOUND	SOUND PRESSURE LEVEL	(OUTLET)		67/62/58	66/67/63	74/69/65	75/70/66	77/72/67	
E DATA		SOUND PRESSURE LEVEL (INLET + RADIATED)		dB(A) -	70/65/61	75/70/66	77/72/68	78/73/69	80/75/70	
VANC!		SOUND POWER LEVEL (OUTLET)			76/71/67	75/76/72	83/78/74	84/79/75	86/81/76	
PERFORMANCE DATA		SOUND POWER LEVEL (INLET + RADIATED)			79/74/70	84/79/75	86/81/77	87/82/78	89/84/79	
Ë	RICAL	POWER		W	375	500	500	1000	1000	
	ELECTRICAL	CURRENT		А	1.63	2.17	2.17	4.34	4.34	
		COOLING WATER FLOW RATE	Н		9.9	13.9	18.5	27.3	35.2	
			М	GPM	8.7	12.3	16.3	24.2	31.1	
			L		6.7	9.4	12.4	18.5	23.7	
		COOLING PRESSURE DROP	Н	_	5.4	3.7	6.8	14.9	12.0	
			M	Ft. wg.	4.3	3.0	5.4	12.0	9.6	
	2	HEATING WATER FLOW RATE	L		2.7	1.8	3.3	7.4	5.9	
	HYDRAULIC		Н	GPM	3.5	5.1 4.5	6.5	9.5	12.3	
	YDR		M L		3.1 2.4	3.4	5.8 4.4	8.4 6.4	10.8 8.2	
	£		Н		1.9	1.3	1.0	2.3	1.3	
		HEATING PRESSURE DROP	M	Ft. wg.	1.5	1.0	0.8	1.8	1.0	
			L	- 11. wg.	0.9	0.6	0.5	1.0	0.6	
		COOLING WATER CON			1.6	2.0	2.4	2.8	3.3	
		COOLING WATER CONTENT HEATING WATER CONTENT		GALLONS		1	<u> </u>	+		
		HEATING WATER CONTENT			0.8 1.0 1.2 1.4 1.7					
Z Z	PACKING DATA	WATER CONNECTIONS OUT OUT		INCH	NPT 1 1/4					
CTIO	9 9	CONDENSATE DRAINAGE CONNECTION		INCH	1					
IZ O	X		L		33 7/16	41 5/16	49 3/16	61	74	
N.S.	A A	dimensions W		INCH			26 3/8			
	5		Н		59 7/16					

COOLING MODE (4-PIPE)

- Return air temperature: 80°F DB/ 67°F WB.
- Inlet/ outlet water temperature: 45°F/55°F.

HEATING MODE (4-PIPE)

- Return air temperature: $70^{\circ}F$.
- Inlet water temperature: 180/140°F. Water flow same as cooling model.

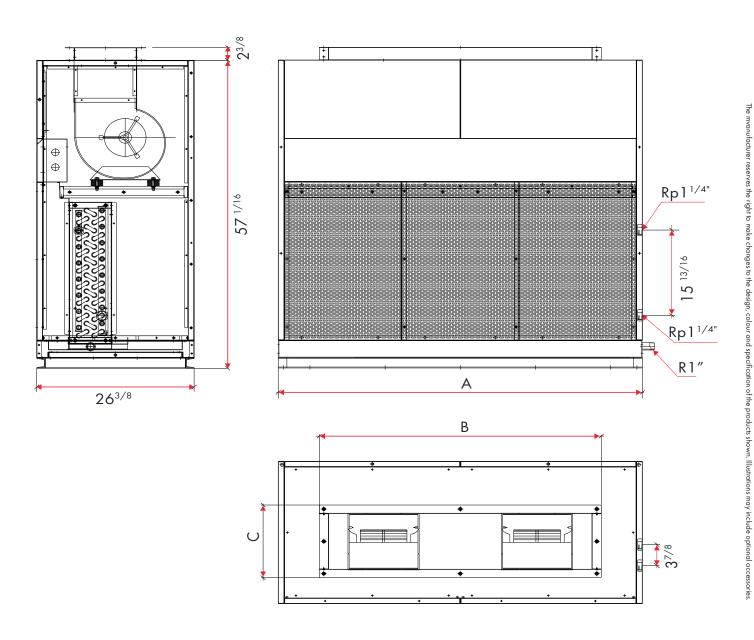
(ALL DIMENSIONS ARE APPROXIMATE WITHIN 1/16 OF AN INCH OF THOSE INDICATED)



The manufacturer reserves the right to make changes to the design, colour and specification of the products shown. Illustrations may include optional accessories,

DIMENSION DRAWINGS

2-PIPE

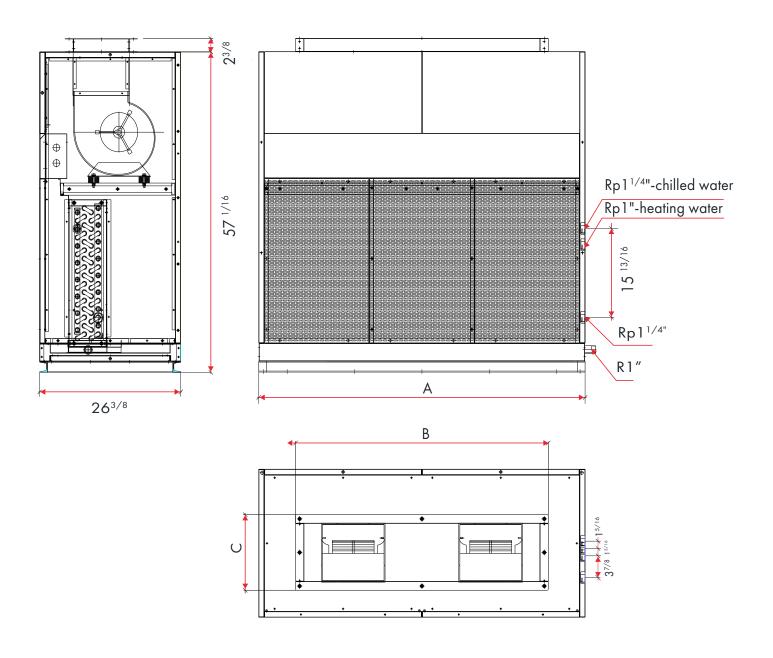


MODEL	Α	В	С	
200	33 7/16	21 4/16	13 7/16	
300	41 5/16	26 12/16	13 7/16	
400	49 3/16	30 11/16	14 10/16	
600	61	47 4/16	13 7/16	
800	74	53 2/16	14 10/16	

All dimensions are approximate within 1/16 of an inch of those indicated.



4-PIPE

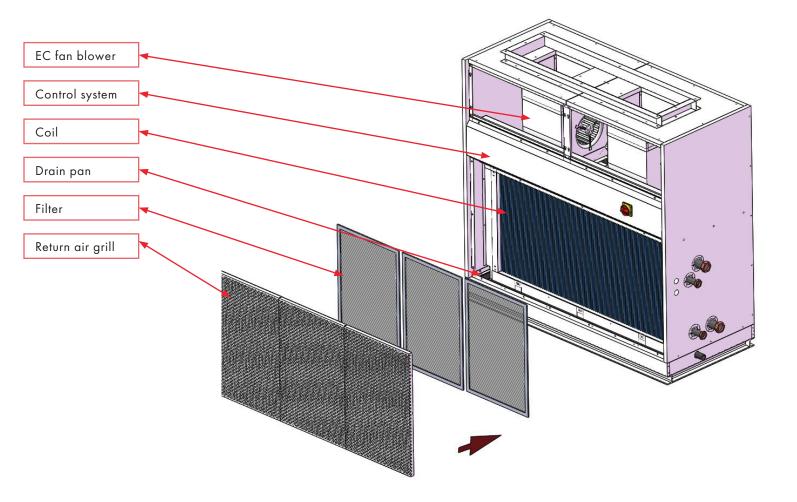


MODEL	Α	В	С	
200	33 7/16	21 4/16	13 7/16	
300	41 5/16	26 12/16	13 <i>7/</i> 16	
400	49 3/16	30 11/16	14 10/16	
600	61	47 4/16	13 <i>7/</i> 16	
800	74	53 2/16	14 10/16	

All dimensions are approximate within 1/16 of an inch of those indicated.



EXPLODED DRAWING



OPTIONAL ACCESSORIES

UNIT ACCESSORIES

- Electrical Heaters
 - The electric heater module is supplied for winter heating as an alternative to the auxiliary hot water coil. We offer a complete range of electric heater kits, which are easy to connect to the control box with a mounting fixture.

 The electric heater configuration is selectable by DIP switch on the internal control board.
- Valves & Actuator
 - 2-way or 3-way valve with motorized 24V on/off or modulating actuator integrated with SS hose and copper piping connection kits
- Stainless Steel Drain Pan

CONTROL ACCESSORIES

- Complete Control Board
 - Infra-Red Handset Controller & Wall Holder (Currently not available in North America)
 - With Global Control functionality for Main and Secondary unit groups.
- Unlimited Wired Wall Pad Controller
 - **Features:** 7 day ON/OFF timer program. Addressable Main and Secondary units allowing control of up to 32 Secondary units via a single Main Unit with set or check of each unit parameters individually. Error display with addressable error diagnostic (Main unit Wall Pad displays Secondary unit address and error type). One Touch Global Control (Global Control Main Unit Wall Pad controls all units in the group). Complete with Onboard Room Air Temperature Sensor.
- DIP Switch Configuration Service
 - Pre-set DIP switches for master/slave option, 2/4-pipe, Preheat temperature, Operation mode settings.
- ABS External LED Receiver (Currently not available in North America)
 - IR receiver in ABS housing with up to 70in length prewiring. LED lights show working mode or error code.
- Standard Control Board
 - Universal EC Thermostat
 - Main functions: 2-pipe, 4-pipe, 2-pipe+floor heating mode, floor heating, and cooling. AC/EC motor 3-speed control. Motorized valve control. 0-10 V DC Modulating valve. EC motor RPM control. Low temperature protection. Remote ON/OFF function. Power supply: 24 V AC or V DC. Working environment: 32-122, 5-95%RH (no condensate). Self-power consumption: <2W. Protection class: IP30.
- STCD Series Thermostats





The data presented in this document is correct at time of publication. Illustrations may include optional accessories.

Due to continuous research and development, and the desire to improve the quality of our products, MDL Solutions reserves the right to make changes regarding design and specifications without prior notice

MDL SOLUTIONS

2275 UPPER MIDDLE RD E
OAKVILLE, ON L6H 0C3
CANADA
tel. 1 289 799-3414
www.mdlsoln.com